

CAMPBELLS 020A EVAPOXY A (LEAD FREE)

ChemWatch Material Safety Data Sheet
Issue Date: Tue 9-Dec-2003

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IDENTIFICATION ...

unventilated or confined space may result in increased exposure and an irritating atmosphere developing Before starting consider control of exposure by mechanical ventilation

PHYSICAL DESCRIPTION/PROPERTIES

APPEARANCE

Coloured highly flammable liquid with a solvent odour; does not mix with water.

Boiling Point (°C):	118-143
Melting Point (°C):	Not Available
Vapour Pressure (kPa):	Not Available
Specific Gravity:	1.35-1.40
Flash Point (°C):	0
Lower Explosive Limit (%):	Not Available
Upper Explosive Limit (%):	Not Available
Solubility in Water (g/L):	Immiscible

INGREDIENTS

NAME	CAS RN	%
bisphenol A/ epichlorohydrin resin	25068-38-6	10-30
titanium dioxide	13463-67-7	30-60
xylene	1330-20-7	1-9
propylene glycol monomethyl ether	107-98-2	1-9
calcium carbonate	471-34-1	1-9
methyl ethyl ketone	78-93-3	1-5
n-butanol	71-36-3	1-5
aromatic solvent 100	Not avail.	1-9
additives		1-9

HEALTH HAZARD

ACUTE HEALTH EFFECTS

SWALLOWED

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

EYE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and

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HEALTH HAZARD ...

excessive tear secretion.

SKIN

The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

INHALED

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.

Not normally a hazard due to non-volatile nature of product

If exposure to highly concentrated solvent atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and possible death.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

CHRONIC HEALTH EFFECTS

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.

Long term exposure to titanium and several of its compounds produces lung scarring and chronic bronchitis. Breathing is impaired and cardiac changes with right heart enlargements occur. There is an increased chance of developing cancers of the respiratory tract.

One ingredient of the product has caused skin sensitisation reactions, shown as localised reddening and hives, or may produce respiratory sensitisation characterised by asthma-like symptoms and runny nose.

FIRST AID

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HEALTH HAZARD ...

SWALLOWED

- IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY.
 - For advice, contact a Poisons Information Centre or a doctor.
 - Where Medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:
 - For advice, contact a Poisons Information Centre or a doctor.
 - Urgent hospital treatment is likely to be needed.
 - If conscious, give water to drink.
 - INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- NOTE: Wear a protective glove when inducing vomiting by mechanical means.
- In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
 - If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the MSDS should be provided. Further action will be the responsibility of the medical specialist.
 - If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the MSDS.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - If pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

ADVICE TO DOCTOR

Treat symptomatically.

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PRECAUTIONS FOR USE

EXPOSURE STANDARDS

No data for Campbells 020A Evapoxy A (Lead Free).

EXPOSURE STANDARDS FOR MIXTURE

"Worst Case" computer-aided prediction of vapour components/concentrations:

Composite Exposure Standard for Mixture (TWA) (mg/m³): 380.1091 mg/m³

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc: (%)
n-butanol	51.3661	5	0
aromatic solvent 100	18.49	92.459	9
xylene	21.13	92.459	9
propylene glycol monomethyl ether	25.06	92.459	9
methyl ethyl ketone	17.31	51.3661	5

Operations which produce a spray/mist or fume/dust, introduce particulates to the breathing zone.

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

At the "Composite Exposure Standard for Mixture" (TWA) (mg/m³): 32 mg/m³

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc (%)
bisphenol A/ epichlorohydrin resin	356.3523	30	0
titanium dioxide	368.2307	31	0
calcium carbonate	11.8784	1	0

INGREDIENT DATA

BISPHENOL A/ EPICHLOROHYDRIN RESIN:

TLV TWA: 10 mg/m³ (Value for particulate matter containing no asbestos and <1% crystalline silica, Inhalable fraction) [ACGIH]

TLV TWA: 3 mg/m³ (Value for particulate matter containing no asbestos and <1% crystalline silica, Respirable fraction) [ACGIH]

No exposure limits set by NOHSC or ACGIH

Dusts not otherwise classified, as inspirable dust;

ES TWA: 10 mg/m³

TITANIUM DIOXIDE:

TLV TWA: 10 mg/m³ A4 [ACGIH]

PEL Total dust: 15)mg/m³ [OSHA Z1]

TLV TWA: 10 mg/m³ A4

NOTE: This substance has been classified by the ACGIH as A4 NOT classifiable as causing Cancer in humans

ES TWA: 10 mg/m³

(total dust containing no asbestos and < 1% crystalline silica)

OES TWA: 10 mg/m³ total inhalable dust

OES TWA: 4 mg/m³ respirable dust

IDLH Level: 5000 mg/m³

Animal studies at 10 mg/m³ show no significant fibrosis, possibly reversible tissue reaction and the architecture of lung air spaces remains intact.

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XYLENE:

TLV TWA: 100 ppm A4;BEI [ACGIH]

TLV STEL: 150 ppm A4;BEI [ACGIH]

PEL TWA: 100 ppm, 435 mg/m³ [OSHA Z1]

TLV TWA: 100 ppm, 434 mg/m³; STEL: 150 ppm, 651 mg/m³ A4

NOTE: This substance has been classified by the ACGIH as A4 NOT classifiable as causing Cancer in humans

ES TWA: 80 ppm, 350 mg/m³; STEL: 150 ppm, 655 mg/m³ (Under review)

OES TWA: 100 ppm, 441 mg/m³; STEL: 150 ppm, 662 mg/m³ skin

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response)

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes. Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

PROPYLENE GLYCOL MONOMETHYL ETHER:

TLV TWA: 100 ppm [ACGIH]

TLV STEL: 150 ppm [ACGIH]

TLV TWA: 100 ppm, 369 mg/m³; STEL: 150 ppm, 553 mg/m³

ES TWA: 100 ppm, 369 mg/m³; STEL: 150 ppm, 553 mg/m³ Under review

OES TWA: 100 ppm, 375 mg/m³; STEL: 300 ppm, 1120 mg/m³ (skin)

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

MAK value: 100 ppm, 370 mg/m³

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

Odour Threshold: 10 ppm.

The TLV-TWA is protective against discomfort caused by odour, against eye and skin irritation, and chronic effects (including possible liver and kidney damage).

Individuals exposed to 100 ppm reported a transient unpleasant odour with

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slight eye irritation after about 1 or 2 hours. At 300 ppm, mild irritation of the eyes and nose developed within 5 minutes; some individuals found the irritation hardly bearable after about an hour. A concentration of 750 ppm was highly irritating. Signs of central nervous system depression developed at 1000 ppm. Neurological, clinical chemical and general medical examinations showed no other conspicuous toxicity. Concentrations of the beta-isomer, 2-methoxy-1-propyl acetate are low in commercial grades of PGME and teratogenic effects associated with this isomer are expected to be absent.

CALCIUM CARBONATE:

total dust containing no asbestos and <1% crystalline silica

TLV TWA: 10 mg/m³

The TLV-TWA is thought to be protective against the significant risk of physical irritation associated with exposure.

inspirable dust containing no asbestos and <1% crystalline silica

ES TWA: 10 mg/m³

OES TWA: 10 mg/m³ total inhalable dust

OES TWA: 4 mg/m³ respirable dust

METHYL ETHYL KETONE:

TLV TWA: 200 ppm BEI [ACGIH]

TLV STEL: 300 ppm BEI [ACGIH]

PEL TWA: 200 ppm, 590 mg/m³ [OSHA Z1]

TLV TWA: 200 ppm, 590 mg/m³; STEL: 300 ppm, 885 mg/m³

ES TWA: 150 ppm, 445 mg/m³; STEL: 300 ppm, 890 mg/m³

OES TWA: 200 ppm, 600 mg/m³; STEL: 300 ppm, 899 mg/m³ skin

MAK value: 200 ppm, 600 mg/m³

Designated H in List of MAK values: Danger of cutaneous absorption.

Absorption of such substances through the skin can pose an incomparably larger danger of toxicity than their inhalation. To avoid health risks when handling such substances, meticulous cleaning of the skin, hair and clothing is imperative.

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

IDLH Level: 3000 ppm

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition)

25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

N-BUTANOL:

TLV STEL: () (Skin) [ACGIH]

PEL TWA: 100 ppm, 300 mg/m³ [OSHA Z1]

TLV TWA: 20 ppm

ES Peak: 50 ppm, 150 mg/m³ (skin)

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OES STEL: 50 ppm, 154 mg/m³ (skin)

MAK value: 100 ppm, 300 mg/m³

MAK Category II Peak Limitation: For substances with systemic effects and with a half-life in humans of less than two hours.

Allows excursions of 2 times the MAK value, for 30 minutes (on average), four times per shift.

MAK Group D: Classification as to the effect of the substance on the developing embryo/foetus is not yet possible because although data may indicate a trend, they are not sufficient for a final evaluation.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

Odour Threshold Value: 0.12-3.4 ppm (detection), 1.0-3.5 ppm (recognition)

IDLH Level: 1400 ppm (lower explosive limit)

NOTE: Detector tubes for n-butanol, measuring in excess of 5 ppm are commercially available.

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

Exposure at or below the TLV-TWA is thought to provide protection against hearing loss due to vestibular and auditory nerve damage in younger workers and to protect against the significant risk of headache and irritation.

25 ppm may produce mild irritation of the respiratory tract

50 ppm may produce headache and vertigo.

Higher concentrations may produce marked irritation, sore throat, coughing, nausea, shortness of breath, pulmonary injury and central nervous system depression characterised by headache, dizziness, dullness and drowsiness.

6000 ppm may produce giddiness, prostration, narcosis, ataxia, and death.

AROMATIC SOLVENT 100:

CEL TWA: 50 ppm, 250 mg/m³ as total hydrocarbons

[Manufacturer]

ENGINEERING CONTROLS

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

solvent, vapours, degreasing etc.,
evaporating from tank (in still air).

aerosols, fumes from pouring
operations, intermittent container
filling, low speed conveyer transfers,
welding, spray drift, plating acid
fumes, pickling (released at low
velocity into zone of active
generation)

direct spray, spray painting in shallow

Air Speed:

0.25-0.5 m/s (50-100 f/min.)

0.5-1 m/s (100-200 f/min.)

1-2.5 m/s (200-500 f/min.)

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PRECAUTIONS FOR USE ...

booths, drum filling, conveyer loading,
crusher dusts, gas discharge (active
generation into zone of rapid air
motion)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

PERSONAL PROTECTION

EYE

Safety glasses with side shields.
Chemical goggles.
Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butatoluene rubber), boots and aprons.
DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).
DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.
Wear chemical protective gloves, eg. PVC.
Wear safety footwear or safety gumboots, eg. Rubber
NOTE: The material may produce skin sensitisation in predisposed individuals.
Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

OTHER

Overalls.
PVC Apron.
PVC protective suit may be required if exposure severe.

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PRECAUTIONS FOR USE ...

Eyewash unit.
Ensure there is ready access to a safety shower.

RESPIRATOR

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half-face Respirator	Full-Face Respirator
1000	10	A-AUS P- -	
1000	50	-	A-AUS P-
5000	50	Airline *	-
5000	100	-	A-2 P-
10000	100	-	A-3 P-
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

SAFE HANDLING

STORAGE AND TRANSPORT

SUITABLE CONTAINER

Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks.

- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
 - (i) : Removable head packaging;
 - (ii) : Cans with friction closures and
 - (iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

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SAFE HANDLING ...

STORAGE INCOMPATIBILITY

Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

TRANSPORTATION

- Class 3 - Flammable liquids shall not be loaded in the same vehicle or packed in the same vehicle or packed in the same freight container with:
- Class 1 - Explosives;
 - Class 2.1 - Flammable gases (where both flammable liquids and flammable gases are in bulk);
 - Class 2.3 - Poisonous gases;
 - Class 4.2 - Spontaneously combustible substances;
 - Class 5.1 - Oxidising agents;
 - Class 5.2 - Organic peroxides;
 - Class 7 - Radioactive substances.

SPILLS AND DISPOSAL

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.

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SAFE HANDLING ...

- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

DISPOSAL

Puncture containers to prevent re-use and bury at an authorised landfill.

FIRE FIGHTERS' REPORT

EXTINGUISHING MEDIA

Foam.
Dry chemical powder.
BCF (where regulations permit).
Carbon dioxide.
Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
 - May be violently or explosively reactive.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Consider evacuation (or protect in place).
 - Fight fire from a safe distance, with adequate cover.
 - If safe, switch off electrical equipment until vapour fire hazard removed.
 - Use water delivered as a fine spray to control the fire and cool adjacent area.
 - Avoid spraying water onto liquid pools.
 - Do not approach containers suspected to be hot.
 - Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 500 metres in all directions.

FIRE/EXPLOSION HAZARD

- Liquid and vapour are highly flammable.
 - Severe fire hazard when exposed to heat, flame and/or oxidisers.
 - Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - On combustion, may emit toxic fumes of carbon monoxide (CO).
- Combustion products include
carbon dioxide (CO₂)
aldehydes
nitrogen oxides (NO_x)
phosphorus oxides (PO_x)
sulfur oxides (SO_x)
metal oxides
other pyrolysis products typical of burning organic material

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SAFE HANDLING ...

FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

3[Y]E

CONTACT POINT

COMPANY CONTACT

(+61 2) 9829 2288

AUSTRALIAN POISONS INFORMATION CENTRE

24 HOUR SERVICE: 13 11 26

POLICE, FIRE BRIGADE OR AMBULANCE: 000

NEW ZEALAND POISONS INFORMATION CENTRE

24 HOUR SERVICE: 0800 764 766

NZ EMERGENCY SERVICES:111

End of Report

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EVIC EVAPOXY TOP COAT PART

(ChemWatch name: CAMPBELLS 020-021B EVAPOXY PART B)

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IDENTIFICATION ...

primer for masonry. Apply by brush, hand roller or spray atomisation The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing Before starting consider control of exposure by mechanical ventilation

PHYSICAL DESCRIPTION/PROPERTIES

APPEARANCE

Clear yellowish highly flammable liquid with a strong solvent odour; does not mix with water

Boiling Point (°C):	78-145
Melting Point (°C):	Not Available
Vapour Pressure (kPa):	Not Available
Specific Gravity:	0.99-1.03
Flash Point (°C):	0
Lower Explosive Limit (%):	Not Available
Upper Explosive Limit (%):	Not Available
Solubility in Water (g/L):	Immiscible

INGREDIENTS

NAME	CAS RN	%
polyamidoamine		30-60
xylene	1330-20-7	10-30
modified polyamine		5-15
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6	1-9
methyl ethyl ketone	78-93-3	1-5
additives		1-9

HEALTH HAZARD

ACUTE HEALTH EFFECTS

SWALLOWED

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed.

Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

EYE

This material can cause eye irritation and damage in some persons.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

continued...

EVIC EVAPOXY TOP COAT PART

(ChemWatch name: CAMPBELLS 020-021B EVAPOXY PART B)

ChemWatch Material Safety Data Sheet

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HEALTH HAZARD ...

SKIN

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Toxic effects may result from skin absorption

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

INHALED

The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, drowsiness, reduced alertness, loss of reflexes, lack of coordination and vertigo.

If exposure to highly concentrated solvent atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and possible death.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

CHRONIC HEALTH EFFECTS

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

Small excess risks of spontaneous abortion and congenital malformation was reported amongst women exposed to xylene in the first trimester of pregnancy. In all cases, however, the women has also been exposed to other substances.

Evaluation of workers chronically exposed to xylene has demonstrated lack of genotoxicity. Exposure to xylene has been associated with increased risks of haemopoietic malignancies but, again, simultaneous exposure to other substances (including benzene) complicates the picture. A long-term gavage study to mixed xylenes (containing 17% ethyl benzene) found no evidence of carcinogenic activity in rats and mice of either sex.

continued...

EVIC EVAPOXY TOP COAT PART

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HEALTH HAZARD ...

FIRST AID

SWALLOWED

- If swallowed do NOT induce vomiting.
 - If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
 - Observe the patient carefully.
 - Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
 - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
 - Seek medical advice.
- Avoid giving milk or oils.
Avoid giving alcohol.

EYE

- If this product comes in contact with the eyes:
- Wash out immediately with fresh running water.
 - Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - If pain persists or recurs seek medical attention.
 - Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

- If skin contact occurs:
- Immediately remove all contaminated clothing, including footwear
 - Flush skin and hair with running water (and soap if available).
 - Seek medical attention in event of irritation.

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

ADVICE TO DOCTOR

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

For acute or short term repeated exposures to xylene:

continued...

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HEALTH HAZARD ...

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases ($pO_2 < 50$ mm Hg or $pCO_2 > 50$ mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
Methylhippu-ric acids in urine	1.5 gm/gm creatinine	End of shift	
	2 mg/min	Last 4 hrs of shift	

PRECAUTIONS FOR USE

EXPOSURE STANDARDS

No data for Campbells 020-021B Evapoxy Part B.

EXPOSURE STANDARDS FOR MIXTURE

"Worst Case" computer-aided prediction of vapour components/concentrations:

Composite Exposure Standard for Mixture (TWA) (mg/m^3): 453.8411 mg/m^3

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component	Breathing Zone ppm	Breathing Zone mg/m^3	Mixture Conc: (%)
propylene glycol monomethyl ether	92.8311	9	0
xylene	70.73	309.4371	30
methyl ethyl ketone	17.38	51.5728	5

Operations which produce a spray/mist or fume/dust, introduce particulates to the breathing zone.

If the breathing zone concentration of ANY of the components listed below is

continued...

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PRECAUTIONS FOR USE ...

exceeded, "Worst Case" considerations deem the individual to be overexposed.

At the "Composite Exposure Standard for Mixture" (TWA) (mg/m³): 35 mg/m³

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc (%)
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INGREDIENT DATA

XYLENE:

TLV TWA: 100 ppm A4;BEI [ACGIH]

TLV STEL: 150 ppm A4;BEI [ACGIH]

PEL TWA: 100 ppm, 435 mg/m³ [OSHA Z1]

TLV TWA: 100 ppm, 434 mg/m³; STEL: 150 ppm, 651 mg/m³ A4

NOTE: This substance has been classified by the ACGIH as A4 NOT classifiable as causing Cancer in humans

ES TWA: 80 ppm, 350 mg/m³; STEL: 150 ppm, 655 mg/m³ (Under review)

OES TWA: 100 ppm, 441 mg/m³; STEL: 150 ppm, 662 mg/m³ skin

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response)

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER:

ES TWA: 50 ppm; STEL: 150 ppm

PROPOSED CHANGE

ES TWA 50 ppm; STEL: 100 ppm

Saturated vapour concentration: 4868 ppm at 20 C.

material with less than 5% beta isomer

WEEL TWA: 100 ppm, 541 mg/m³ [AIHA]

MAK value: 50 ppm; 270 mg/m³

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

A two-week inhalation study found nasal effects to the nasal mucosa in

continued...

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PRECAUTIONS FOR USE ...

animals at concentrations up to 3000 ppm. Differences in the teratogenic potential of the alpha (commercial grade) and beta isomers of PGMEA may be explained by the formation of different metabolites. The beta-isomer is thought to be oxidised to methoxypropionic acid, a homologue to methoxyacetic acid which is a known teratogen. The alpha- form is conjugated and excreted.

PGMEA mixture (containing 2% to 5% beta isomer) is a mild skin and eye irritant, produces mild central nervous system effects in animals at 3000 ppm and produces mild CNS impairment and upper respiratory tract and eye irritation in humans at 1000 ppm. In rats exposed to 3000 ppm PGMEA produced slight foetotoxic effects (delayed sternabral ossification) - no effects on foetal development were seen in rabbits exposed at 3000 ppm.

METHYL ETHYL KETONE:

TLV TWA: 200 ppm BEI [ACGIH]

TLV STEL: 300 ppm BEI [ACGIH]

PEL TWA: 200 ppm, 590 mg/m³ [OSHA Z1]

TLV TWA: 200 ppm, 590 mg/m³; STEL: 300 ppm, 885 mg/m³

ES TWA: 150 ppm, 445 mg/m³; STEL: 300 ppm, 890 mg/m³

OES TWA: 200 ppm, 600 mg/m³; STEL: 300 ppm, 899 mg/m³ skin

MAK value: 200 ppm, 600 mg/m³

Designated H in List of MAK values: Danger of cutaneous absorption.

Absorption of such substances through the skin can pose an incomparably larger danger of toxicity than their inhalation. To avoid health risks when handling such substances, meticulous cleaning of the skin, hair and clothing is imperative.

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

IDLH Level: 3000 ppm

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition)

25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

ENGINEERING CONTROLS

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:
solvent, vapours, degreasing etc.,

Air Speed:
0.25-0.5 m/s (50-100 f/min.)

continued...

EVIC EVAPOXY TOP COAT PART

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PRECAUTIONS FOR USE ...

evaporating from tank (in still air). aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

PERSONAL PROTECTION

EYE

Safety glasses with side shields.
Chemical goggles.
Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

Wear chemical protective gloves, eg. PVC.
Wear safety footwear or safety gumboots, eg. Rubber

OTHER

Overalls.
PVC Apron.

continued...

EVIC EVAPOXY TOP COAT PART

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PRECAUTIONS FOR USE ...

PVC protective suit may be required if exposure severe.
Eyewash unit.
Ensure there is ready access to a safety shower.

RESPIRATOR

Respiratory protection may be required when ANY "Worst Case" vapour-phase concentration is exceeded (see Computer Prediction in "Exposure Standards").

Protection Factor	Half-Face Respirator	Full-Face Respirator
10 x ES	A-AUS A-PAPR-AUS	-
50 x ES	Air-line*	-
100 x ES	-	A-3
100+ x ES	-	Air-line**

* - Continuous-flow; ** - Continuous-flow or positive pressure demand
^ - Full-face

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

SAFE HANDLING

STORAGE AND TRANSPORT

SUITABLE CONTAINER

- Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
 - For materials with a viscosity of at least 2680 cSt. (23 deg. C)
 - For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
 - (i) : Removable head packaging;
 - (ii) : Cans with friction closures and
 - (iii) : low pressure tubes and cartridges may be used.
 - Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

continued...

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SAFE HANDLING ...

STORAGE INCOMPATIBILITY

Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

TRANSPORTATION

Class 3 - Flammable liquids shall not be loaded in the same vehicle or packed in the same vehicle or packed in the same freight container with:

Class 1 - Explosives;

Class 2.1 - Flammable gases (where both flammable liquids and flammable gases are in bulk);

Class 2.3 - Poisonous gases;

Class 4.2 - Spontaneously combustible substances;

Class 5.1 - Oxidising agents;

Class 5.2 - Organic peroxides;

Class 7 - Radioactive substances.

SPILLS AND DISPOSAL

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.

continued...

EVIC EVAPOXY TOP COAT PART

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SAFE HANDLING ...

- Absorb remaining product with sand, earth or vermiculite.
- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

DISPOSAL

Puncture containers to prevent re-use and bury at an authorised landfill.

FIRE FIGHTERS' REPORT

EXTINGUISHING MEDIA

Foam.
Dry chemical powder.
BCF (where regulations permit).
Carbon dioxide.
Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
 - May be violently or explosively reactive.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Consider evacuation (or protect in place).
 - Fight fire from a safe distance, with adequate cover.
 - If safe, switch off electrical equipment until vapour fire hazard removed.
 - Use water delivered as a fine spray to control the fire and cool adjacent area.
 - Avoid spraying water onto liquid pools.
 - Do not approach containers suspected to be hot.
 - Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 500 metres in all directions.

FIRE/EXPLOSION HAZARD

Combustion products include
carbon dioxide (CO₂)
nitrogen oxides (NO_x)
other pyrolysis products typical of burning organic material

FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

3[Y]E

continued...

EVIC EVAPOXY TOP COAT PART

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CONTACT POINT

COMPANY CONTACT

(+61 2) 9829 2288

AUSTRALIAN POISONS INFORMATION CENTRE

24 HOUR SERVICE: 13 11 26

POLICE, FIRE BRIGADE OR AMBULANCE: 000

NEW ZEALAND POISONS INFORMATION CENTRE

24 HOUR SERVICE: 0800 764 766

NZ EMERGENCY SERVICES:111

End of Report

Issue Date: Tue 9-Dec-2003

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CAMPBELLS 021A EVAPOXY A (LEADED)

ChemWatch Material Safety Data Sheet
Issue Date: Tue 9-Dec-2003

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IDENTIFICATION ...

unventilated or confined space may result in increased exposure and an irritating atmosphere developing Before starting consider control of exposure by mechanical ventilation

PHYSICAL DESCRIPTION/PROPERTIES

APPEARANCE

Yellow or orange highly flammable liquid with a solvent odour; does not mix with water

Boiling Point (°C):	118-143
Melting Point (°C):	Not Available
Vapour Pressure (kPa):	Not Available
Specific Gravity:	1.30-1.35
Flash Point (°C):	0
Lower Explosive Limit (%):	Not Available
Upper Explosive Limit (%):	Not Available
Solubility in Water (g/L):	Immiscible

INGREDIENTS

NAME	CAS RN	%
bisphenol A/ epichlorohydrin resin	25068-38-6	30-60
lead chromate	7758-97-6	10-30
xylene	1330-20-7	5-15
propylene glycol monomethyl ether	107-98-2	1-9
methyl ethyl ketone	78-93-3	1-5
n-butanol	71-36-3	1-5
aromatic solvent 100	Not avail.	1-9
additives		1-9

HEALTH HAZARD

ACUTE HEALTH EFFECTS

SWALLOWED

Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion, delirium and coma. Digestive symptoms may include nausea, vomiting and diarrhoea.

Aspiration is much more dangerous than ingestion because lung damage can occur and the substance is absorbed into the body. Alcohols with ring structures and

continued...

CAMPBELLS 021A EVAPOXY A (LEADED)

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HEALTH HAZARD ...

secondary and tertiary alcohols cause more severe symptoms, as do heavier alcohols.

EYE

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion.

SKIN

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

INHALED

The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of vapours, fumes or aerosols, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress.

If exposure to highly concentrated solvent atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and possible death.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers. Temporary memory loss, kidney impairment, temporary confusion and some evidence of disturbance of liver function was reported in workers grossly exposed to xylene (1%). One death was noted, with autopsy revealing lung congestion, oedema and local bleeding of alveoli. Inhaling xylene at 100 ppm for 5-6 hours can increase reaction time and cause slight inco-ordination. Tolerance developed during the work week, but was lost over the weekend. Physical exercise may reduce tolerance. About 4-8% of total absorbed xylene accumulates in fat.

CHRONIC HEALTH EFFECTS

Substance accumulation, in the human body, is likely and may cause some concern following repeated or long-term occupational exposure.

Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.

This material can cause serious damage if one is exposed to it for long periods.

It can be assumed that it contains a substance which can produce severe defects.

This has been demonstrated via both short- and long-term experimentation.

Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.

Lead, in large amounts, can affect the blood, nervous system, heart, glands,

continued...

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HEALTH HAZARD ...

immune system and digestive system. Anaemia may occur. If untreated muscles may become paralysed, and there may be brain damage. Symptoms include joint and muscle pain, weakness in the back of the forearm and wrist and in the shin muscles, headaches, dizziness, abdominal pain, diarrhoea or constipation, nausea, vomiting, blue line on gums, sleep disturbance and a metallic taste in the mouth. The pressure in the brain may increase with high doses, and cause brain damage, coma, and death. Early signs include loss of appetite and weight, constipation, tiredness and irritability, headache, weakness. Later there may be vomiting, nervousness, and muscle pains in the arms and legs. Serious cases cause severe vomiting, inco-ordination, stupor, permanent eye damage, high blood pressure, multiple nerve disorders of the head resulting in paralysis and loss of reflexes, delirium, convulsions and coma. The kidneys may become irreversibly damaged, and the nervous system may become affected causing mental retardation, cerebral palsy, and jerks and seizures.

Lead can cross the placenta, and cause miscarriage, stillbirths and birth defects. Exposure before birth can cause mental retardation, behavioural disorders and infant death. Lead can also cause reduced sex drive, impotence, sterility and damage the sperm of males, increasing the potential for birth defects. Periods in women can also be affected.

Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).

One ingredient of the product has caused skin sensitisation reactions, shown as localised reddening and hives, or may produce respiratory sensitisation characterised by asthma-like symptoms and runny nose.

FIRST AID

SWALLOWED

- If swallowed do NOT induce vomiting.
- If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.
- Observe the patient carefully.
- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice.

EYE

If this product comes in contact with the eyes:

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- If pain persists or recurs seek medical attention.
- Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

SKIN

If skin contact occurs:

- Immediately remove all contaminated clothing, including footwear
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

continued...

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HEALTH HAZARD ...

INHALED

- If fumes or combustion products are inhaled remove from contaminated area.
- Lay patient down. Keep warm and rested.
- Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.
- Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.
- Transport to hospital, or doctor.

ADVICE TO DOCTOR

Treat symptomatically.

For acute or short term repeated exposures to dichromates and chromates:

- Absorption occurs from the alimentary tract and lungs.
- The kidney excretes about 60% of absorbed chromate within 8 hours of ingestion. Urinary excretion may take up to 14 days.
- Establish airway, breathing and circulation. Assist ventilation.
- Induce emesis with Ipecac Syrup if patient is not convulsing, in coma or obtunded and if the gag reflex is present.
- Otherwise use gastric lavage with endotracheal intubation.
- Fluid balance is critical. Peritoneal dialysis, haemodialysis or exchange transfusion may be effective although available data is limited.
- British Anti-Lewisite, ascorbic acid, folic acid and EDTA are probably not effective.
- There are no antidotes.
- Primary irritation, including chrome ulceration, may be treated with ointments comprising calcium-sodium-EDTA. This, together with the use of frequently renewed dressings, will ensure rapid healing of any ulcer which may develop. The mechanism of action involves the reduction of Cr (VI) to Cr(III) and subsequent chelation; the irritant effect of Cr(III)/ protein complexes is thus avoided. [ILO Encyclopedia]
[Ellenhorn and Barceloux: Medical Toxicology]

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO₂ 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
- Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical

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HEALTH HAZARD ...

Toxicology]

PRECAUTIONS FOR USE

EXPOSURE STANDARDS

No data for Campbells 021A Evapoxy A (Leaded).

EXPOSURE STANDARDS FOR MIXTURE

"Worst Case" computer-aided prediction of vapour components/concentrations:

Composite Exposure Standard for Mixture (TWA) (mg/m³): 375.6005 mg/m³

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc: (%)
n-butanol	43.6745	5	0
aromatic solvent 100	15.72	78.6141	9
xylene	29.95	131.0234	15
propylene glycol monomethyl ether	21.3	78.6141	9
methyl ethyl ketone	14.72	43.6745	5

Operations which produce a spray/mist or fume/dust, introduce particulates to the breathing zone.

If the breathing zone concentration of ANY of the components listed below is exceeded, "Worst Case" considerations deem the individual to be overexposed.

At the "Composite Exposure Standard for Mixture" (TWA) (mg/m³): 38 mg/m³

Component	Breathing Zone ppm	Breathing Zone mg/m ³	Mixture Conc (%)
bisphenol A/ epichlorohydrin resin	296.5267	30	0
lead chromate	256.9898	26	0

INGREDIENT DATA

BISPHENOL A/ EPICHLOROHYDRIN RESIN:

TLV TWA: 10 mg/m³ (Value for particulate matter containing no asbestos and <1% crystalline silica, Inhalable fraction) [ACGIH]

TLV TWA: 3 mg/m³ (Value for particulate matter containing no asbestos and <1% crystalline silica, Respirable fraction) [ACGIH]

No exposure limits set by NOHSC or ACGIH

Dusts not otherwise classified, as inspirable dust;

ES TWA: 10 mg/m³

LEAD CHROMATE:

TLV TWA: 0.012 mg/m³ as Cr A2 [ACGIH]

TLV TWA: 0.05 mg/m³ as Pb A2;BEI [ACGIH]
as lead chromate

TLV TWA: 0.0745 mg/m³

ES TWA: 0.31 mg/m³

as Pb:

TLV-TWA: 0.05 mg/m³

as Cr:

TLV-TWA: 0.012 mg/m³

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PRECAUTIONS FOR USE ...

ES-TWA: 0.05 mg/m³

WARNING: This substance is classified by the NOHSC as Category 2 Probable Human Carcinogen

WARNING: This substance has been classified by the ACGIH as A2 Suspected Human Carcinogen.

MAK IIIB: Substances suspected of having carcinogenic potential
The TLV-TWA expressed as lead is recommended to minimise the potential from adverse health effects arising from exposure to lead. At this concentration the excess risk for lead and chromate induced cancers should also be reduced.

XYLENE:

TLV TWA: 100 ppm A4;BEI [ACGIH]

TLV STEL: 150 ppm A4;BEI [ACGIH]

PEL TWA: 100 ppm, 435 mg/m³ [OSHA Z1]

TLV TWA: 100 ppm, 434 mg/m³; STEL: 150 ppm, 651 mg/m³ A4

NOTE: This substance has been classified by the ACGIH as A4 NOT classifiable as causing Cancer in humans

ES TWA: 80 ppm, 350 mg/m³; STEL: 150 ppm, 655 mg/m³ (Under review)

OES TWA: 100 ppm, 441 mg/m³; STEL: 150 ppm, 662 mg/m³ skin

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

IDLH Level: 900 ppm

Odour Threshold Value: 20 ppm (detection), 40 ppm (recognition)

NOTE: Detector tubes for o-xylene, measuring in excess of 10 ppm, are available commercially. (m-xylene and p-xylene give almost the same response)

Xylene vapour is an irritant to the eyes, mucous membranes and skin and causes narcosis at high concentrations. Exposure to doses sufficiently high to produce intoxication and unconsciousness also produces transient liver and kidney toxicity. Neurologic impairment is NOT evident amongst volunteers inhaling up to 400 ppm though complaints of ocular and upper respiratory tract irritation occur at 200 ppm for 3 to 5 minutes.

Exposure to xylene at or below the recommended TLV-TWA and STEL is thought to minimise the risk of irritant effects and to produce neither significant narcosis or chronic injury. An earlier skin notation was deleted because percutaneous absorption is gradual and protracted and does not substantially contribute to the dose received by inhalation.

PROPYLENE GLYCOL MONOMETHYL ETHER:

TLV TWA: 100 ppm [ACGIH]

TLV STEL: 150 ppm [ACGIH]

TLV TWA: 100 ppm, 369 mg/m³; STEL: 150 ppm, 553 mg/m³

ES TWA: 100 ppm, 369 mg/m³; STEL: 150 ppm, 553 mg/m³ Under review

OES TWA: 100 ppm, 375 mg/m³; STEL: 300 ppm, 1120 mg/m³ (skin)

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

MAK value: 100 ppm, 370 mg/m³

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PRECAUTIONS FOR USE ...

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

Odour Threshold: 10 ppm.

The TLV-TWA is protective against discomfort caused by odour, against eye and skin irritation, and chronic effects (including possible liver and kidney damage).

Individuals exposed to 100 ppm reported a transient unpleasant odour with slight eye irritation after about 1 or 2 hours. At 300 ppm, mild irritation of the eyes and nose developed within 5 minutes; some individuals found the irritation hardly bearable after about an hour. A concentration of 750 ppm was highly irritating. Signs of central nervous system depression developed at 1000 ppm. Neurological, clinical chemical and general medical examinations showed no other conspicuous toxicity. Concentrations of the beta-isomer, 2-methoxy-1-propyl acetate are low in commercial grades of PGME and teratogenic effects associated with this isomer are expected to be absent.

METHYL ETHYL KETONE:

TLV TWA: 200 ppm BEI [ACGIH]

TLV STEL: 300 ppm BEI [ACGIH]

PEL TWA: 200 ppm, 590 mg/m³ [OSHA Z1]

TLV TWA: 200 ppm, 590 mg/m³; STEL: 300 ppm, 885 mg/m³

ES TWA: 150 ppm, 445 mg/m³; STEL: 300 ppm, 890 mg/m³

OES TWA: 200 ppm, 600 mg/m³; STEL: 300 ppm, 899 mg/m³ skin

MAK value: 200 ppm, 600 mg/m³

Designated H in List of MAK values: Danger of cutaneous absorption.

Absorption of such substances through the skin can pose an incomparably larger danger of toxicity than their inhalation. To avoid health risks when handling such substances, meticulous cleaning of the skin, hair and clothing is imperative.

MAK Category I Peak Limitation: For local irritants Allows excursions of twice the MAK value for 5 minutes at a time, 8 times per shift.

MAK Group C: There is no reason to fear risk of damage to the developing embryo when MAK and BAT values are observed.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

IDLH Level: 3000 ppm

Odour Threshold Value: Variously reported as 2 ppm and 4.8 ppm

Odour threshold: 2 ppm (detection); 5 ppm (recognition)

25 ppm (easy recognition); 300 ppm IRRITATING

Exposures at or below the recommended TLV-TWA are thought to prevent injurious systemic effects and to minimise objections to odour and irritation. Where synergism or potentiation may occur stringent control of the primary toxin (e.g. n-hexane or methyl butyl ketone) is desirable and additional consideration should be given to lowering MEK exposures.

N-BUTANOL:

TLV STEL: () (Skin) [ACGIH]

PEL TWA: 100 ppm, 300 mg/m³ [OSHA Z1]

TLV TWA: 20 ppm

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PRECAUTIONS FOR USE ...

ES Peak: 50 ppm, 150 mg/m³ (skin)

OES STEL: 50 ppm, 154 mg/m³ (skin)

MAK value: 100 ppm, 300 mg/m³

MAK Category II Peak Limitation: For substances with systemic effects and with a half-life in humans of less than two hours.

Allows excursions of 2 times the MAK value, for 30 minutes (on average), four times per shift.

MAK Group D: Classification as to the effect of the substance on the developing embryo/foetus is not yet possible because although data may indicate a trend, they are not sufficient for a final evaluation.

MAK values, and categories and groups are those recommended within the Federal Republic of Germany

Odour Threshold Value: 0.12-3.4 ppm (detection), 1.0-3.5 ppm (recognition)

IDLH Level: 1400 ppm (lower explosive limit)

NOTE: Detector tubes for n-butanol, measuring in excess of 5 ppm are commercially available.

Exposure limits with "skin" notation indicate that vapour and liquid may be absorbed through intact skin. Absorption by skin may readily exceed vapour inhalation exposure. Symptoms for skin absorption are the same as for inhalation. Contact with eyes and mucous membranes may also contribute to overall exposure and may also invalidate the exposure standard.

Exposure at or below the TLV-TWA is thought to provide protection against hearing loss due to vestibular and auditory nerve damage in younger workers and to protect against the significant risk of headache and irritation.

25 ppm may produce mild irritation of the respiratory tract

50 ppm may produce headache and vertigo.

Higher concentrations may produce marked irritation, sore throat, coughing, nausea, shortness of breath, pulmonary injury and central nervous system depression characterised by headache, dizziness, dullness and drowsiness.

6000 ppm may produce giddiness, prostration, narcosis, ataxia, and death.

AROMATIC SOLVENT 100:

CEL TWA: 50 ppm, 250 mg/m³ as total hydrocarbons

[Manufacturer]

ENGINEERING CONTROLS

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:

solvent, vapours, degreasing etc.,
evaporating from tank (in still air).
aerosols, fumes from pouring
operations, intermittent container
filling, low speed conveyer transfers,
welding, spray drift, plating acid
fumes, pickling (released at low
velocity into zone of active
generation)

Air Speed:

0.25-0.5 m/s (50-100 f/min.)

0.5-1 m/s (100-200 f/min.)

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PRECAUTIONS FOR USE ...

direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)

1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range

- 1: Room air currents minimal or favourable to capture
- 2: Contaminants of low toxicity or of nuisance value only.
- 3: Intermittent, low production.
- 4: Large hood or large air mass in motion

Upper end of the range

- 1: Disturbing room air currents
- 2: Contaminants of high toxicity
- 3: High production, heavy use
- 4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

- Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.
- Work should be undertaken in an isolated system such as a "glove-box" .
- Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.
- Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.
- Open-vessel systems are prohibited.
- Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.
- Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.
- For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).
- Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.
- Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 150 feet/ min. with a minimum of 125 feet/ min. Design and construction of the fume hood requires that insertion of any

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PRECAUTIONS FOR USE ...

portion of the employees body, other than hands and arms, be disallowed.

PERSONAL PROTECTION

EYE

Safety glasses with side shields.

Chemical goggles.

Contact lenses pose a special hazard; soft lenses may absorb irritants and all lenses concentrate them. DO NOT wear contact lenses.

HANDS/FEET

When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butatoluene rubber), boots and aprons.

DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).

DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use.

Wear chemical protective gloves, eg. PVC.

Wear safety footwear or safety gumboots, eg. Rubber

NOTE: The material may produce skin sensitisation in predisposed individuals.

Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

OTHER

· Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.

· Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

Overalls.

PVC Apron.

PVC protective suit may be required if exposure severe.

Eyewash unit.

Ensure there is ready access to a safety shower.

· Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area.

· Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted.

· Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.

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PRECAUTIONS FOR USE ...

RESPIRATOR

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Breathing Zone Level ppm (volume)	Maximum Protection Factor	Half-face Respirator	Full-Face Respirator
1000	10	A-AUS P- -	-
1000	50	-	A-AUS P-
5000	50	Airline *	-
5000	100	-	A-2 P-
10000	100	-	A-3 P-
	100+		Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

The local concentration of material, quantity and conditions of use determine the type of personal protective equipment required. For further information consult site specific CHEMWATCH data (if available), or your Occupational Health and Safety Advisor.

SAFE HANDLING

STORAGE AND TRANSPORT

SUITABLE CONTAINER

Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks.

- For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C)
 - (i) : Removable head packaging;
 - (ii) : Cans with friction closures and
 - (iii) : low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

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SAFE HANDLING ...

STORAGE INCOMPATIBILITY

Avoid reaction with oxidising agents

STORAGE REQUIREMENTS

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- Keep containers securely sealed.
- Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storing and handling recommendations.

TRANSPORTATION

Class 3 - Flammable liquids shall not be loaded in the same vehicle or packed in the same vehicle or packed in the same freight container with:
Class 1 - Explosives;
Class 2.1 - Flammable gases (where both flammable liquids and flammable gases are in bulk);
Class 2.3 - Poisonous gases;
Class 4.2 - Spontaneously combustible substances;
Class 5.1 - Oxidising agents;
Class 5.2 - Organic peroxides;
Class 7 - Radioactive substances.

SPILLS AND DISPOSAL

MINOR SPILLS

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- Collect residues in a flammable waste container.

MAJOR SPILLS

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite.

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SAFE HANDLING ...

- Collect solid residues and seal in labelled drums for disposal.
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

DISPOSAL

- Consult manufacturer for recycling options and recycle where possible .
- Consult State Land Waste Management Authority for disposal.
- Incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

FIRE FIGHTERS' REPORT

EXTINGUISHING MEDIA

Foam.
Dry chemical powder.
BCF (where regulations permit).
Carbon dioxide.
Water spray or fog - Large fires only.

FIRE FIGHTING

- Alert Fire Brigade and tell them location and nature of hazard.
 - May be violently or explosively reactive.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course.
 - Consider evacuation (or protect in place).
 - Fight fire from a safe distance, with adequate cover.
 - If safe, switch off electrical equipment until vapour fire hazard removed.
 - Use water delivered as a fine spray to control the fire and cool adjacent area.
 - Avoid spraying water onto liquid pools.
 - Do not approach containers suspected to be hot.
 - Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.
- When any large container (including road and rail tankers) is involved in a fire, consider evacuation by 500 metres in all directions.

FIRE/EXPLOSION HAZARD

Combustion products include
carbon dioxide (CO₂)
aldehydes
nitrogen oxides (NO_x)
phosphorus oxides (PO_x)
sulfur oxides (SO_x)
metal oxides

other pyrolysis products typical of burning organic material

NOTE: Burns with intense heat. Produces melting, flowing, burning liquid and dense acrid black smoke.

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SAFE HANDLING ...

FIRE INCOMPATIBILITY

Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

HAZCHEM

3[Y]E

CONTACT POINT

COMPANY CONTACT
(+61 2) 9829 2288

AUSTRALIAN POISONS INFORMATION CENTRE
24 HOUR SERVICE: 13 11 26
POLICE, FIRE BRIGADE OR AMBULANCE: 000

NEW ZEALAND POISONS INFORMATION CENTRE
24 HOUR SERVICE: 0800 764 766
NZ EMERGENCY SERVICES:111

End of Report

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